CALUMET SOLVENTS

Calumet offers a wide range of specialty fluids to meet your unique application needs.

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CALUMET

Calumet is here to help you with solvent solutions for your business.

Calumet is proud to produce solvents in the United States which:

- Consist of both hydrotreated and straight distillate solvents produced from crude with low aromatics and optimal boiling ranges for today's market.
- Cover a wide range of solvency characteristics, providing formulators flexibility.
- Selective fractionation begins at 82 °F through 680 °F with products ranging from hexanes and heptanes to mineral spirits and mineral seal oils.
- Provide consistent and uniform quality through selective feedstocks and controlled constant production stream 24/7; no batch run products.

SAMPLING OF INDUSTRIES SERVED

- Adhesives & Sealants
- Agriculture Chemicals
- Aluminum Rolling
- Camping Fuels
- Charcoal Lighter Fluids
- Consumer Goods
- Degreasers
- Household Products
- Industrial Cleaners
- Insecticides
- Metalworking Fluids
- Mining Extraction
- Oil & Gas Field
- Oil Field Friction Reducers
- Paints & Coatings
- Printing Ink
- Water Treatment
- Textiles

… And many more

As a leading producer of specialty products, Calumet is here to collaborate with you to find the most suitable and effective products for your business.

CALUMET SOLVENTS

CALUMET **HEXANES**

- HP Isohexane - High Purity Isohexane
- Hexane
- 150-190 <1% - Hexane/Heptane Blend

CALUMET **LACQUER DILUENTS**

- 200-230 QD
- 210-245 <1%

CALUMET **MINERAL SPIRITS**

- 300-360 <1% - short-range mineral spirits
- Mineral Spirits <1%
- Mineral Spirits Regular
- Mineral Spirits Rule 66
- 142 Flash <1%

CALUMET **MSO**

MINERAL SEAL OILS

- 600 Solvent - Unhydrotreated Mineral Seal Oil
- CONOSOL 260 - Hydrotreated Mineral Seal Oil
- CONOSOL 340 - Hydrotreated Mineral Seal Oil

DRAKE**SOL**™

FDA COMPLIANT SOLVENTS

Specialty aliphatic solvents with low aromatics and optimal boiling ranges.

- DRAKESOL 165
- DRAKESOL 165 AT
- DRAKESOL 205
- DRAKESOL 260
- DRAKESOL 260 AT
- DRAKESOL 305

CALUMET **HEPTANES**

- 150-190 <1% - Hexane/Heptane Blend
- 180-210 <1% - Commercial Heptane
- 195-208 <1% - Heptane

CAL**TANE**™

CONSUMER GOODS FLUIDS

- CALTANE 96 GS

CALUMET **VM&P**

VARNISH MAKERS AND PAINTERS SOLVENTS

- VM&P <1%
- VM&P Rule 66
- VM&P Naphtha

CALUMET **LVP**

LOW VAPOR ALIPHATICS

- LVP 100
- LVP 200
- LVP 300

CONO**SOL**®

ISOPARAFFINICS

Our CONOSOL products are specialty aliphatic solvents with very low odor and very low aromatics along with a high isoparaffinic content.

- CONOSOL C-145
- CONOSOL C-170
- CONOSOL C-200
- CONOSOL C-215
- CONOSOL 260
- CONOSOL 340

CALSIA™
OILFIELD & DRILLING FLUIDS

- CALSIA 62
- CALSIA 70
- CALSIA 80
- CALSIA 96
- CALSIA 100

CALPRINT™
PRINTING INK SOLVENTS

- CALPRINT 38

MAGIESOL®
ALUMINUM ROLLING & PRINTING

- MAGIESOL 44
- MAGIESOL 47
- MAGIESOL 52
- MAGIESOL 60

SYNERGEL®
INDUSTRIAL GELS

- SYNERGEL HB 125
- SYNERGEL LVP 100
- SYNERGEL SA V50
- SYNERGEL SC V50
- SYNERGEL VM&P

REGULATORY

Calumet has solvents meeting requirements for today's ever-changing regulatory concerns and are readily suitable for use in a wide range of industries.

Please consult a Calumet representative or product support specialist to inquire about the regulatory status of Calumet solvents and their suitability for your products' compliance in regards to the following regulations and regulatory bodies:

- EPA (Environmental Protection Agency)
- FDA Food Contact Compliance (Food & Drug Administration)
- CARB (California Air Resources Board)

HELPING OUR PRODUCTS MAKE YOUR PRODUCTS

Calumet standards define high-quality specialty products. Our commitment to R&D ensures you have a network of leading R&D and technical expertise integrated into the development and support of every Calumet product we produce.

Our state-of-the-art research facilities and world-renowned staff are focused on customer-driven, problem-solving, and innovative solutions dedicated to your success.

CALUMET

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CALUMET

About Calumet

Calumet is a leading manufacturer and formulator of high-quality lubricating oils, solvents, waxes, high-purity white oils, asphalts and fuels in North America. We are dedicated to supporting our customers and their businesses by developing products that address their needs.

Calumet processes crude oil and other feedstocks into customized products used in consumer, industrial, automotive and many more industries. Building on a century-long legacy, we deliver more than 3,400 unique specialty products used in the development of the world's most trusted brands and products.

Our Solvents Flagship Refinery: Cotton Valley

- Calumet's flagship aliphatic solvents refining facility in Cotton Valley, Louisiana, ensures safety and security of supplies all year round.
- Calumet is committed to your solvent production. Cotton Valley intentionally produces solvents based on our customers' needs. Our solvents are not by-products or batch processed.
- Calumet is proud to have the only refinery dedicated specifically to solvents in the United States that specializes in producing solvents with a 24/7 production stream.
- Calumet is continuously improving our facilities as demonstrated by our recent project of increasing our storage capacity at Cotton Valley to better our supply security for our customers.

CALUMET SOLVENT NETWORK

Our broad network is strategically located to ensure safety and security of supply year-round throughout the world with three U.S. production sites, five U.S. distribution terminals, three locations in Mexico, and services worldwide.

1. Cotton Valley, LA
2. Karns City, PA
3. Dickinson, TX
4. Chicago Heights, IL
5. Burnham, IL
6. Silsbee, TX
7. Westlake, LA
8. Solomon, AZ

* Three locations in Mexico

CALUMET SPECIALTY PRODUCTS & SOLUTIONS

Calumet manufactures, formulates and markets a diversified slate of specialty branded products to customers in various consumer-facing and industrial markets. We are headquartered in Indianapolis, Indiana, with approximately 1,400 employees and 12 facilities across North America, including 10 specialty product manufacturing and production facilities. Below you'll find categories of products as well as highlighted markets matching our customers' various needs.

BASE OILS

We offer an extensive product line of naphthenic and paraffinic base oils that cover a wide range of viscosity and solvency characteristics.

END-USE MARKETS

- Adhesives
- Agricultural Oils
- Gear Oils
- Greases
- Metalworking Fluids
- Paints & Coatings
- Process Oils
- Transformer Oils

SPECIALTY OILS

We offer a unique line of petrolatums, white oils and gelled hydrocarbons used in various industrial and consumer applications.

END-USE MARKETS

- Cosmetics
- Personal Care
- Pharmaceuticals
- Food/Agriculture
- Household Products
- Industrial Products

SOLVENTS

We produce a full line of aliphatic solvents ranging from hexanes and heptanes to mineral spirits and mineral seal oils.

END-USE MARKETS

- Aluminum Rolling
- Printing Ink
- Paints & Coatings
- Consumer Goods
- Adhesives/Sealants
- Oil Field Friction Reducers
- Water Treatment
- Process Fluids

WAXES

We produce fully-refined paraffin waxes, paraffin/natural blends, intermediate waxes and microcrystalline waxes.

END-USE MARKETS

- Adhesives
- Building Materials
- Candles/Wax Melts
- Food
- Investment Casting
- Corrugated Coatings
- Flexible Packaging
- Paint & Coatings
- Personal Care
- Cosmetics
- PVC

FUELS & ASPHALTS

We offer a diverse line of fuel and asphalt products to complement our full suite of specialty products.

PRODUCT OFFERINGS

- Diesel
- Gasolines
- Jet Fuels
- Base Asphalts
- Roofing Asphalts
- Shingle Coating

ESTERS

We offer a comprehensive line of high-purity synthetic polyol esters for use in high-performance lubricant applications.

END-USE MARKETS

- Aviation Lubricants
- Industrial Lubricants
- Automotive Lubricants
- Refrigeration Lubricants

For more information regarding any of our products, please contact your sales representative.

CALUMET

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