



TitanWax[®]

CANDLE BLENDS

FORMULATING FOR PERFORMANCE

Calumet focuses on collaboration. We provide superior wax solutions with consistent performance through blending and processing of a variety of waxes. Creating and delivering value through customer-centric products and services, Calumet is the right choice for exceptional wax solutions:

- Expertise across the spectrum of critical manufacturing considerations, including base wax selection (paraffin/natural/paraffin-natural blend), candle system optimization (burn performance/aesthetics/fragrance throw), and technical problem solving.
- Customized formulations in large and small batch multi-component blends.
- Precision blending, packaging and delivery options.
 - State-of-the-art blending tanks and slabbing equipment.
 - Multiple locations for convenient and cost-effective reach to new and existing markets.
 - Simplified logistics with direct access to truck and rail service as well as warehousing capabilities.



Download a
digital copy of
this brochure.

TitanWax®

CANDLE BLENDS

Calumet offers a full portfolio of exceptional paraffin, natural, and paraffin/natural blends for use in a variety of candle applications and multi-component blends. Specializing in niche-product blending, Calumet consistently exceeds customer-specific requirements, and we have a proven track record of success. Customized blends available upon request, subject to minimum-order quantities.

PRODUCT	USE	FORM	MAX FRAGRANCE	MELT POINT °F (°C)	CONGEAL POINT °F (°C)	POUR TEMP °F
Paraffin - Natural Wax Blends						
TitanWax ParaNatural 5474 is a versatile candle wax blend featuring a robust combination of paraffin and soy. Designed for ease of use, this formula incorporates a majority soy content, ensuring a smooth and consistent finish in candle making.	Container	Slab Bulk Liquid	10%	134 (57)	126 (52)	155-165
TitanWax ParaNatural 5170 blends paraffin and soy to offer a high-performing and cost-effective solution for candle making. Easy to work with, it ensures smooth application and consistent results, making it an ideal choice for candle makers.	Container	Slab Bulk Liquid	10%	124 (51)	117 (47)	145-160
TitanWax ParaNatural 52114 is a proprietary blend of coconut, soy, apricot and paraffin that exhibits excellent throw and exceptional burn qualities. Produces beautifully white and silky products that are worthy of any shelf! Resists frosting and single pour can be obtained under the right conditions.	Container	Slab Bulk Liquid	10%	130 (54)	121 (49)	150-160
TitanWax ParaNatural 57115 is a blend of paraffin and soy, characterized by its very white, silky texture. This wax is an excellent choice for high-end candles, offering optimized performance for enhanced fragrance throw.	Container, tealights	Slab Bulk Liquid	10%	133 (56)	117 (47)	150-160
Paraffin Blends						
TitanWax ParaBlend 5342 is recommended for easy mold release and excellent throw. Dark and rich colors can be obtained with this versatile blend.	Melts, tarts	Slab Bulk Liquid	10%	126 (52)	120 (49)	145-160
TitanWax ParaBlend 62105 is an all paraffin based blend that exhibits great glass adhesion, smooth and a slightly glossy appearance. Good single pour properties in the proper containers. Holds lots of fragrance oil and is easily used in high-speed production environments. A very easy blend to work with and economical at the same time.	Container	Slab Bulk Liquid	10%	128 (53)	122 (50)	150-165
Natural Blends						
TitanWax Natural 4858 is an all soy formulation includes soy-derived specialty additives to reduce frosting, enhance jar adhesion and hot and cold fragrance throw. This workhouse container blend is a very user-friendly blend for those that require an all-soy products	Container	Slab Bulk Liquid	10%	119 (48)	97 (36)	130-140
TitanWax Natural 5373 is a premium container wax blend that elevates all-soy candle formulations with the rich essence of apricot and the silky smoothness of coconut. Candles crafted with TitanWax Natural 5373 offer exceptional resistance to frosting and superior adhesion to containers, ensuring a sophisticated and high performing all natural candle.	Container	Slab Bulk Liquid	10%	130 (54)	123 (51)	140-160
TitanWax Natural 5332 is an all natural soy and palm blend with a great hot and cold fragrance throw. This blend has minimal fat bloom when properly cooled and holds dye very well for an all natural blend. Can also be used as a blending component with paraffins and other wax products.	Container, Melts, tarts	Slab Bulk Liquid	10%	126 (52)	100 (37)	145-155

TECHNICAL ASSISTANCE

If you have questions regarding these products or their technical specifications, please contact your sales representative or Calumet Technical Services at (800) 437-3188 or technical@calumet.com.

Calumet's sampling and testing procedures in effect at the time of production will be used for certification testing. Results may be based on tank certification, manufacturing data, periodic testing and/or most recent product restock. Typical values only represent the values one would expect if the property were tested in our laboratories with our test methods on the specified date. Some product properties are not frequently measured, and accordingly typical values are not based on a statistically relevant number of tests. The information in this document relates only to the named product. The user is solely responsible for all determination regarding any use and any process.

All trademarks are owned by Calumet Refining, LLC ("Calumet"), a wholly-owned subsidiary of Calumet, Inc., unless otherwise specified.
© 2024 Calumet, Inc., All Rights Reserved. Rev. 9/24



CORPORATE HEADQUARTERS

1060 N Capitol Ave Suite 6-401 • Indianapolis IN 46204-1044
Calumet.com • 800.437.3188 • 317.328.5660

CUSTOMER SUPPORT
customerservice@calumet.com

PRODUCT SUPPORT
technical@calumet.com

SALES INQUIRIES
sales@calumet.com